## Microstructural and Electronic Properties of Rapid Thermally Grown MoS<sub>2</sub>|Silicon Hetero-Junctions with Various Process Parameters

© D. Pradhan<sup>1</sup>, J.P. Kar<sup>1,2,¶</sup>

 <sup>1</sup> Department of Physics and Astronomy, National Institute of Technology, Rourkela, 769008 India
<sup>2</sup> Centre for Nanomaterials, National Institute of Technology, Rourkela, 769008 India
<sup>¶</sup> E-mail: karjp@nitrkl.ac.in

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> Molybdenum disulphide (MoS<sub>2</sub>) has gained tremendous attention due to its tunable semiconducting properties and versatile applications in future electronic and optoelectronic devices. Here, MoS<sub>2</sub> thin films were grown by adopting rapid thermal process. The process parameters like time and temperature have been systematically varied to modulate the morphological, microstructural, and electronic properties of MoS<sub>2</sub> thin films. A uniform morphology has been observed from FESEM images. The microstructural study was further carried out using XRD pattern and Raman spectra. The intensity of (002) XRD characteristic peak at  $2\theta = 14.1^{\circ}$  is found to be increased, whereas the FWHM values are reduced with the growth time and process temperature. The improvement of crystallinity of the MoS<sub>2</sub> thin films with growth temperature is attributed to the decrease in the FWHM values of the characteristic Raman peaks,  $E_{2g}^1$  and  $A_{1g}$ . The dependence of hetero-junction characteristics such as ideality factor  $\eta$ , built-in voltage  $V_{bi}$ , and carrier concentration on the growth parameters was evaluated using current–voltage and capacitance–voltage measurements. The films grown at 900°C for 5 min. have possessed carrier concentration of  $5.21 \cdot 10^{16}$  cm<sup>-3</sup>, with 0.55 V as  $V_{bi}$ , and  $\eta$  is found to be 2.04 for MoS<sub>2</sub>|Si hetero-junction. The decrease in the carrier concentration,  $\eta$ , and  $V_{bi}$  in MoS<sub>2</sub>|Si hetero-junction with the increase in the growth temperature has been ascribed to the reduction in the defect states due to enhancement in the sulfurization.

Keywords: molybdenum disulphide, rapid thermal processing, sulfurization, hetero-junction.

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